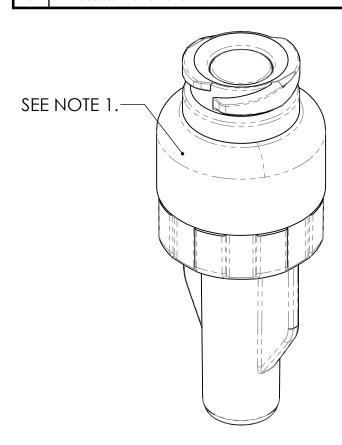


REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED ADD SUFFIX 24R ECO 7784 12/07/17 ADD ISO80369-7 TO NOTES ECO 8119 06/14/18 AK



NOTES:

- 1. SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP COLOR. 24: CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL 24R: CLEAR STEM, POLYCARBONATE HOUSING MATERIAL, RED LUER CAP.
 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY
- 4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW
- 5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993, PART 1. ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP AND LATEX FREE. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MÔRE THAN 3 PER PART.

	DRAWN BY APPROVED BY	DMC		ATE 09/01/2016 ATE	Н	R®	Halkey-Roberts®		
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	MATERIAL FINISH		-				End Port 2.0	0mm	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE	PROJECTION	SIZE D	DRAWING N	°C2455205X	XX ISHEET	C
REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.					2:1	DO N	OT SCALE DRAWING	1	OF 2

	REV	Customer Drawing			REVISION HISTORY		
C2455205XXX	C	Customer Drawing	REV	EV	DESCRIPTION (ECO)	DATE	APPROVED
			В	В	ADD SUFFIX 24R ECO 7784	12/07/17	AK
			С	С	ADD ISO80369-7 TO NOTES ECO 8119	06/14/18	AK

MATERIAL:

SUFFIX "XXX"	LUER BODY	CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40
24R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118, W/ RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

	DRAWN BY DMC	DATE 09/01/2016	LID®	Halley Dah	o set o ®
	APPROVED BY	DATE	HR®	Halkey-Rob	erts
	MATERIAL		TITLE		
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH	-	Tube	e End Port 2.0m	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFI DIMENSIONS ARE IN INCHES TOLERANCES:		B DRAWING	C2455205XXX	K REV C
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1* TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .01	· (Y) _	SCALE 2:1 DO I	NOT SCALE DRAWING	2 OF 2